Twin BioKut 15

BIODEGRADABLE METALWORKING FLUID

TWIN BIOKUT 15

Twin BioKut 15 is a heavy-duty, non-chlorinated and sulfur-free premium vegetable oil and fatty ester-based cutting oil that is engineered for extremely critical, ultra-precise and close-tolerance screw machine operations and other metalworking applications which utilize all metals, including difficult-to-work-with alloys like stainless steel and titanium.

Twin BioKut 15 is formulated specifically to replace chlorinated mineral oil-based coolants by utilizing advanced technology amine phosphate, chlorine-replacement chemistry, and select inhibitors providing rust and corrosion protection for parts and machinery.

OPERATIONAL DATA

All Operations	Use As Received
Viscosity, cSt, 100 F	15
Flash Point, C.O.C.	430 F, min.

TYPICAL PHYSICAL PROPERTIES

Appearance	Yellow Liquid
Odor	Mild, Slight Vanilla
Fatty Ester/Vegetable Content	88%
Total Sulfur	0.0%
Phosphorous, min.	0.4%

FEATURES AND BENEFITS

- Vegetable Oil / Fatty Ester
- Non-Chlorinated Formulation
- Sulfur-Free; Non-Staining
- Replaces Conventional Oils
- Ideal for Ultra-Precise Operations
- Compatible with All Metals
- Blended with Select Additives
- Oxidation & Corrosion Protection
- Increased Machine/Feed Speeds
- Prolonged Tool Life
- Improved Surface Finishes
- Reduced Fire Hazard
- Lower Disposal Costs

TWIN SPECIALTIES CORP.

Twin Specialties Corporation
11730 Walton Road, Suite 207
Blue Bell, PA 19422
O: (610) 834-7900
F: (610) 834-7903
sales@gemini-twin.com
twinoils.com